This Page Is Inserted by IFW Operations and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

As rescanning documents will not correct images, please do not report the images to the Image Problem Mailbox.

What is Claimed is:

- 1. A method for fabricating a semiconductor wafer, comprising the steps of:
- a) forming a first layer superjacent a semiconductor
 5 substrate;
 - b) Forming a film superjacent said first layer, said film having a structural integrity;
 - c) forming a second layer superjacent said film; and
- d) heating said substrate sufficiently to cause said

 first layer and said second layer to uniformly reflow.
 - 2. A method for fabricating a semiconductor wafer, according to Claim 1, wherein said heating comprises the step of:

expanding said first layer according to a first thermal coefficient;

expanding said second layer according to a second thermal coefficient; and

Serial No.:

Inventor(s): Doan et al.

maintaining said structural integrity of said film, thereby enabling said first and said second layers to reflow uniformly.

- 3. A method for fabricating a semiconductor wafer, according to Claim 2, wherein said film isolates said first layer from said second layer, thereby preventing said first layer and said second layer from interacting during said heating step.
- 4. A method for fabricating a semiconductor wafer, according to Claim 2, wherein said heating step is at least at a temperature of approximately 700°C.
 - 5. A method for fabricating a semiconductor wafer, according to Claim 2, wherein said forming a film comprises the step of:

exposing said substrate to a gas and radiant energy.

6. A method for fabricating a semiconductor wafer, according to Claim 5, wherein said gas comprises at least one of N_2 , NH_3 , O_2 , N_2O , Ar, Ar- H_2 , H_2 , GeH_4 , and a Fluorine based gas.

- 7. A method for fabricating a semiconductor wafer, according to Claim 6, wherein said radiant energy generates heat substantially within the range of 500°C to 1250°C and said substrate is exposed to said gas for approximately 5 seconds to 60 seconds at a flow rate substantially in the range of 50 sccm to 20,000 sccm.
- 8. A method for fabricating a semiconductor wafer, according to Claim 5, wherein said film comprises at least one of titanium nitride, tantalum nitride, titanium oxide, tantalum oxide, silicon dioxide, silicon nitride and tetraethylorthosilicate ("TEOS").
 - 9. A method for fabricating a semiconductor wafer, according to Claim 8, wherein said first layer comprises at least one of tungsten, titanium, tantalum, copper, aluminum, single crystal silicon, polycrystalline silicon, amorphous silicon, borophosphosilicate glass ("BPSG") and tetraethylorthosilicate ("TEOS").

5

- 10. A method for fabricating a semiconductor wafer, according to Claim 8, wherein said second layer comprises at least one of tungsten, titanium, tantalum, copper, aluminum, single crystal silicon, polycrystalline silicon, amorphous silicon, borophosphosilicate glass ("BPSG") and tetraethylorthosilicate ("TEOS").
- 11. A method for reducing the effects of buckling in fabricating a semiconductor wafer, comprising the steps of:
- a) forming a planarization layer superjacent a
 semiconductor substrate;
 - b) forming a barrier film superjacent said planarization layer, said barrier film having a structural integrity;
- c) forming a second layer superjacent said barrier film; and
 - d) heating said substrate sufficiently to cause said planarization layer to expand according to a first thermal coefficient of expansion, said second layer to expand

according to a second thermal coefficient of expansion, while said structural integrity of said barrier film is maintained, thereby enabling said planarization layer and said second layer to uniformly reflow.

- 12. A method for fabricating a semiconductor wafer, according to Claim 11, wherein said barrier film isolates said planarization layer from said second layer, thereby preventing said planarization layer and said second layer from interacting during said heating step.
- 13. A method for fabricating a semiconductor wafer, according to Claim 11, wherein said heating step is at least at a temperature of approximately 700°C.
 - 14. A method for fabricating a semiconductor wafer, according to Claim 11, wherein said forming a barrier film comprises the step of:

exposing said substrate to a gas and radiant energy, said gas comprising at least one of N2, NH $_3$, O $_2$, N $_2$ O, Ar, Ar-H $_2$, H $_2$,

GeH₄, and a Fluorine based gas, said radiant energy generating heat substantially within the range of 500°C to 1250°C.

- 15. A method for fabricating a semiconductor wafer, according to Claim 11, wherein said barrier film comprises at least one of titanium nitride, tantalum nitride, titanium oxide, tantalum oxide, silicon dioxide, silicon nitride and tetraethylorthosilicate ("TEOS").
- 16. A method for fabricating a semiconductor wafer, according to Claim 15, wherein said planarization layer comprises at least one of tungsten, titanium, tantalum, copper, aluminum, single crystal silicon, polycrystalline silicon, amorphous silicon, borophosphosilicate glass ("BPSG") and tetraethylorthosilicate ("TEOS").
- 17. A method for fabricating a semiconductor wafer, according to Claim 16, wherein said second layer comprises at least one of tungsten, titanium, tantalum, copper, aluminum, single

crystal silicon, polycrystalline silicon, amorphous silicon, borophosphosilicate glass ("BPSG") and tetraethylorthosilicate ("TEOS").

- 18. A method for fabricating semiconductor wafers substantially impervious to the effects of buckling, comprising the steps of:
- a) forming a planarization layer superjacent a semiconductor substrate, said planarization layer comprising at least one of tungsten, titanium, tantalum, copper, aluminum, single crystal silicon, polycrystalline silicon, amorphous silicon, borophosphosilicate glass ("BPSG") and tetraethylorthosilicate ("TEOS");
- b) forming a barrier film having a structural integrity superjacent said planarization layer by exposing said substrate to a gas and radiant energy, said gas comprising at least one of N2, NH₃, O₂, N₂O, Ar, Ar-H₂, H₂, GeH₄, and a Fluorine based gas, said radiant energy generating heat substantially within the range of 500°C to 1250°C;

5

10

- c) forming another layer superjacent said barrier film, said another layer comprising at least one of tungsten, titanium, tantalum, copper, aluminum, single crystal silicon, polycrystalline silicon, amorphous silicon, borophosphosilicate glass ("BPSG") and tetraethylorthosilicate ("TEOS");
- a temperature of approximately 700°C to cause said
 planarization layer to expand according to a first thermal
 coefficient of expansion, said another layer to expand
 according to a second thermal coefficient of expansion, and
 said structural integrity of said barrier film to be
 maintained, said barrier film isolating said
 planarization layer from said another layer, thereby
 preventing said planarization layer and said another
 layer from interacting during said heating, and enabling
 said planarization layer and said another layer to reflow
 uniformly.

19. A semiconductor device substantially impervious to the effects of buckling, said device comprising:

- a) a first layer superjacent a semiconductor substrate;
- b) a barrier film superjacent said substrate, said barrier film having a structural integrity; and
 - c) a second layer superjacent said barrier film, said second layer being isolated from said first layer by said barrier film when a temperature of at least approximately 700°C is applied, thereby preventing said first layer and said second layer from interacting, and enabling said first layer and said second layer to uniformly reflow.
 - 20. A semiconductor device substantially impervious to the effects of buckling, according to Claim 19, wherein said barrier film comprises at least one of titanium nitride, tantalum nitride, titanium oxide, tantalum oxide, silicon dioxide, silicon nitride and tetraethylorthosilicate ("TEOS").

5

10

- 21. A semiconductor device substantially impervious to the effects of buckling, according to Claim 19, wherein said first layer comprises at least one of tungsten, titanium, tantalum, copper, aluminum, single crystal silicon, polycrystalline silicon, amorphous silicon, borophosphosilicate glass ("BPSG") and tetraethylorthosilicate ("TEOS").
- 22. A semiconductor device substantially impervious to the effects of buckling, according to Claim 19, wherein said second layer comprises at least one of tungsten, titanium, tantalum, copper, aluminum, single crystal silicon, polycrystalline silicon, amorphous silicon, borophosphosilicate glass ("BPSG") and tetraethylorthosilicate ("TEOS").